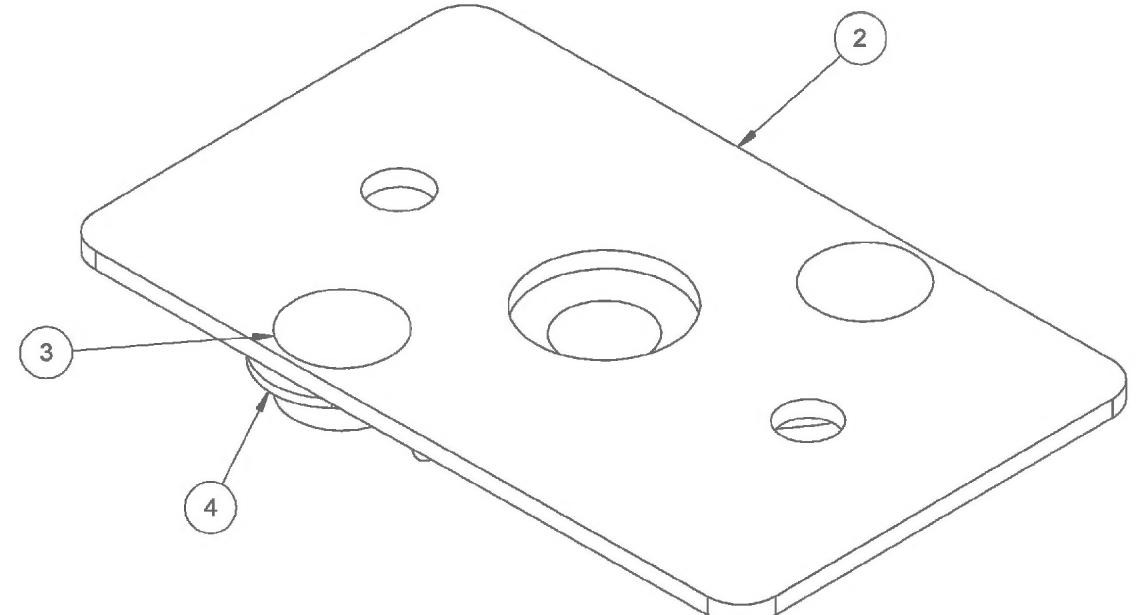


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ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4507-041	ANCHOR NUT DOUBLER ASSEMBLY
2	1	E4507-1	DOUBLER
3	2	MS20426AD3	RIVET
4	1	MS21059-3K	ANCHOR NUT



**E4507-041 ANCHOR NUT DOUBLER ASSEMBLY**

NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
 7) WEIGHT: 0.01 lbs

A	NEW ISSUE	12.12.03
REV.	DESCRIPTION	BY DATE
DESIGN	<i>[Signature]</i>	EAGLE COPTERS LTD
DRAWN	<i>[Signature]</i>	CALGARY, ALBERTA, CANADA
CHECKED	<i>[Signature]</i>	DRAWING NO.
MFG. APPR.	<i>[Signature]</i>	E4507
APPROVED	<i>[Signature]</i>	REV. A
DE APPR.	<i>[Signature]</i>	SHEET 1 OF 4
DATE	12.12.03	SCALE
		NTS
DOUBLER		
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0.030  
REF

### E4507-1 DOUBLER

#### NOTES:

1) MATERIAL: AISI 303 STAINLESS STEEL SHEET, 22 GAUGE  
PER MIL-S-5059 OR ASTM A240 OR ASME SA240  
REF DART SPEC M303S22GA

OR

AISI 304/316 STAINLESS STEEL SHEET, 22 GAUGE  
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)  
OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S22GA

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 0.01 lbs

DESIGN	<i>SE</i>	EAGLE COPTERS LTD
DRAWN	<i>SE</i>	CALGARY, ALBERTA, CANADA
CHECKED	<i>RF</i>	DRAWING NO.
MFG. APPR.	<i>SJ</i>	E4507
APPROVED	<i>SE</i>	REV. A
DE APPR.	<i>SE</i>	SHEET 2 OF 4
DATE	12.12.03	SCALE
		NTS
		TITLE
		DOUBLER
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